

Work Order ID 52231

Monday, September 21, 2009 11:41:56 AM



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Item ID: D206-549-013

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Console Assembly

Start Date: 9/22/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 10/6/2009 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

RL MK

Date:

09-21

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD206-549-013 CHG002

*809/10/28**HJ for BG 09/10/28*

110

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

9/10/28 *(62)* *sf*

120

0.00



QC

QC4- 100% Inspect kits for completeness

Memo

0.00

Quality Control

*⇒ 809/10/28**(46)* *φ*

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Item ID: D206-549-013
Revision ID: N/A
Item Name: Console Assembly
Start Date: 9/22/2009 Start Qty: 6.00
Required Date: 10/6/2009 Req'd Qty: 6.00
Reference:

Accept



Setup Start



Stop



Cust Item ID:
Customer:



Run Start



Stop



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

130



Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-549-
013 □ Location: 30 □ PPP Rev: 16

9/10/28 @ SQ

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/10/28 JA

Pl 09-10-21

Picklist Print

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Work Order ID: 52231

Parent Item: D206-549-013RevN/A

Parent Item Name: Console Assembly

Comments:

Start Date: 9/22/2009

Required Date: 10/6/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS27039-1-08 **44** Purchased No



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3333

110467

192

110552

1141

110835

2000

AN960JD10L **44**

Purchased

No



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6445

101291

16

104885

153

105793

236

109632

1040

110985

5000

D206-547-043RevF **41**

Manufactured

No



Console High Slope

0.0000

6.0000



110552 SP

110985 SP

52660 9/10/08 @ SP

Picklist Print

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Work Order ID: 52231

Parent Item: D206-549-013RevN/A

Parent Item Name: Console Assembly

Comments:

Start Date: 9/22/2009

Required Date: 10/6/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D206-547-11

x2

Manufactured

No

120

Each

20.0000

12.0000

Angle, Console

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST182

20

48526

10

50262

10

120

Each

86.0000

6.0000

D2163RevB

H

Manufactured

No

Console Trim Angle

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

86

35583

35

37740

51

120

Each

3,451.000

168.0000

MS20470AD4:5

x2S

Purchased

No

Rivet, Universal Head

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

3451

109031

451

111916

3000

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Shop Packet Print

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REFERENCE ONLY

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25.2 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-549-011	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m
D206-549-013	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m
D407-549-015	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m
D407-549-017	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m

25.3 PARTS LIST

For convenience, only the last three digits of the Part No. are listed on the top row of each table. The quantity of each component which is included in the D206-549-011 Avionics Console installation, for example, is as defined in the column labeled -011.

-011	-013	-015	-017	Part Number	Description
X				D206-549-011	LOW SLOPE CONSOLE INSTALLATION, 206
	X			D206-549-013	HIGH SLOPE CONSOLE INSTALLATION, 206
		X		D407-549-015	LOW SLOPE CONSOLE INSTALLATION, 407
			X	D407-549-017	HIGH SLOPE CONSOLE INSTALLATION, 407
REF	REF	REF	REF	D1038-58	FASTENER RAIL
REF	REF	REF	REF	D1038-58B	FASTENER RAIL, BLACK
1	1	1	1	D2163	CAP ANGLE
1				D206-547-041	206 LOW SLOPE CONSOLE ASSEMBLY
	1			D206-547-043	206 HIGH SLOPE CONSOLE ASSEMBLY
		1		D407-547-045	407 LOW SLOPE CONSOLE ASSEMBLY
			1	D407-547-047	407 HIGH SLOPE CONSOLE ASSEMBLY
2	2	2	2	D206-547-11	ANGLE
28	28	28	28	MS20470AD4-5	RIVET
14	14	16	16	AN960JD10L	WASHER
14	14	16	16	MS27039-1-08	SCREW

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